

PATCH SIZE LIMITS

Area - Min 1" X 1"
Max 12" x 16"

Thickness – approximately 3mm thick (may vary)

MINIMUM TEXT SIZE

Smallest character should be at least 30mm in height with minimum 3mm stem/line thickness. For direct embroidery - text should be at least 6mm tall with 1mm column/stem thickness.

ADHESIVE

Heat Applied - to be applied with a professional heat press. Not recommend for heat sensitive fabrics.

Pressure Sensitive - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.

COLOR

- Maximum of 6 Chenille thread colors per design
- Maximum of 9 thread colors allowed per Chenille + Embroidery combination patch.

BORDER

- Felt border - 4mm (+/- 1.5mm)
- Satin border - 3mm (+/- 2mm)

COMPATIBILITY

Heat Applied - Cotton, Polyester, Cotton/Poly Blends
Pressure Sensitive - Smooth Surfaces on Hard Goods

LIMITATIONS

Since the product is applied with heat, it is not recommended to use on heat sensitive fabrics (ex. some nylons, silk, leather, wool, fleece).

ART RENDERING

- Digital photo of physical sample via email
- Can be edited - charges may apply

WASHING INFORMATION

Chenille Patches will withstand up to 25 domestic washing machine cycles. For best results, machine wash cold, inside-out with mild detergent. Hang dry.

SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).

**Fine detail elements in your design may be embroidered for best results. Please review your proof before ordering.*



HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HOTRONIX® 360 IQ® HAT PRESS

Time: 30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

HEATED UPPER PLATEN

Time: 20 seconds
Temp: 360° F
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

- Pre-heat bottom platen for 60 seconds and fabric for 20 seconds.

HEATED UPPER & LOWER PLATEN

Time: 30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

CAP PRESS

Time: 20-30 seconds
Temp: 360°F
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

Note: For best application results, top and bottom heat is recommended.

FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

PRESSURE SENSITIVE APPLICATION

APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.
- For best results, please allow at least 24 hours cure time.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.