

PATCH SIZE LIMITS

Area - Min .5"W X .5"H
Max 4"W x 4"H

FINISHES

Emblems can have a maximum height of 3.2–3.7mm

TEXT AND ELEMENTS

Minimum elements and text size: 0.4 mm



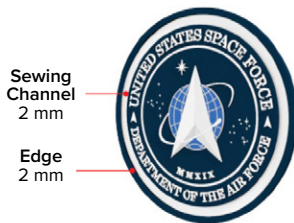
Minimum element of 0.4 mm

FLOATING ELEMENTS

All PV+ Emblems must have a uniform background that support every text and element. Floating elements are not allowed.

SEWING CHANNEL

PV+ Emblems can have a channel for seam application, adding a 2 mm line and a 2 mm border to the design.



Sewing Channel
2 mm

Edge
2 mm

Emblem with sewing channel



Emblem without sewing channel

COLOR

A maximum of 4 colors can be used on a single PV+ Emblem to remain within standard price and lead times. For designs with 5-8 colors, please contact customer service for pricing and lead time.

Only solid colors are available, without any gradients.

BACKING

This product is available with Low Melt backing.

ELECTRONIC PROOF

A digital sample via email is available in 72 hours.

WASHING INFORMATION

PV+ Emblems will withstand up to 25 cold domestic washing machine cycles. Hang Dry.

SHELF LIFE

To maximize the shelf life of this product please keep at room temperature. Do not expose it to temperatures above 485°.



FOR BEST RESULTS TOP AND BOTTOM HEAT IS RECOMMENDED METHOD

HOTRONIX® 360 IQ® HAT PRESS

Time: 30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: 1/8" Foam Pad

HEATED LOWER PLATEN

Time: 30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: Flexstyle® Pad

HEATED UPPER PLATEN

Time: 25 seconds
Temp: 375°F
Pressure: Medium
Cover Sheet: Flexstyle® Pad
Note: Preheat bottom pad 25 seconds
and Preheat Substrate 10 seconds

Note: If using Thermo-Tape to secure – remove after emblem cools completely.

PRESSURE SENSITIVE APPLICATION

APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.
- For best results, please allow at least 24 hours cure time.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.