

PATCH SIZE LIMITS

Area - Min 1" X 1" (+/-1 mm)
Max 12" X 12" (+/-1 mm)

COLOR

Embroidery: The design cannot have more than 6 different colors of thread (including the border).

Sublimation: Sublimated allows unlimited colors. You can digitally print photorealistic images and even target PMS colors.

BORDER

The Overlock border is 4mm +/- 1mm

BACKING

- Low Melt Heat Seal
- Pressure Sensitive

LIMITATIONS

Heat Seal: Since the product is applied with heat, it is not recommended for use on materials that may be heat sensitive (ex. some nylons, silk some plastics, leather, wool, fleece, etc.).

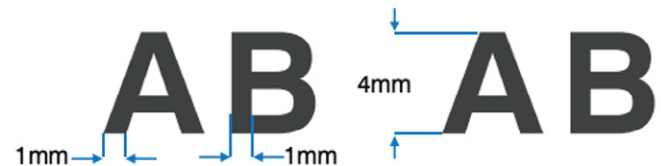
Pressure-Sensitive: The use of these emblems on surfaces that may contain an oil finish, such as silicon, Teflon™, rough fabrics, or outdoor goods is not recommended.

ELECTRONIC PROOF

Digital photo of physical sample via email. Edits are allowed – charges may apply

COLOR MINIMUM SIZE TEXTS

Embroidered text: It cannot have a height smaller than 4mm and column width of 1mm.



Sublimated text: 1.6 mm height.

WASHING INFORMATION

For best results, machine wash cold, inside-out using mild detergent. Hang dry.

SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).

PRESSURE-SENSITIVE ON HARD GOODS

Make sure the application area is thoroughly cleaned. We recommend the use of rubbing alcohol. Remove paper backing and press firmly on the desired location.



HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HOTRONIX® 360 IQ® HAT PRESS

Time: 30-45 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Cover Sheet: 1/8" Foam Pad

HEATED UPPER PLATEN

Time: 21 seconds

Temp: 360° F

Pressure: Medium-Firm

Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

- Pre-heat bottom platen for 60 seconds and fabric for 20 seconds.

HEATED UPPER & LOWER PLATEN

Time: 30-45 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium-Firm

Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

CAP PRESS

Time: 20-30 seconds

Temp: 360°F

Pressure: Medium

Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

Note: For best application results, top and bottom heat is recommended.

FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

PRESSURE SENSITIVE APPLICATION

APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.
- For best results, please allow at least 24 hours cure time.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.