

DESCRIPTION

Our Woven Patches offer best of both worlds! Thread & Flexibility while maintaining the traditional look. We offer you our interlaced weaving process with intricate designs without the need for fabric. Available in up to 75 colors. We offer Woven Patches with backing options of low melt heat seal & pressure sensitive making the possibilities for applications endless! Finished with a stitched border or a clean, borderless edge.

PATCH SIZE LIMITS

Area - Min 1.5" X 1.5"
Max 7.48" X 7.48"

TEXT AND ELEMENTS

Minimum elements and text size:
.2 mm wide x 2 mm height.

COLOR

A minimum of 2 colors must be used and maximum of 6 colors per patch (excluding the border).

BACKING

Woven Patches are available with Pressure Sensitive or Heat Applied backing.

BORDER

Woven Patches are available with or without a stitched border. The edge must be 5mm (+/- 1mm) space with the stitched border. For borderless, the edge must have 3mm (+/- 1mm) space from the design to the edge of the patch.

BORDER SIZE

5mm (+/- 1mm) stitched
3mm (+/- 1mm) borderless

ELECTRONIC PROOF

Digital simulated sample – 3 business days.
Edits are allowed – charges may apply

WASHING INFORMATION

Woven Patches will withstand up to 50 domestic washing machine cycles.

SHELF LIFE

To maximize the shelf life of this product please keep at room temperature. Do not expose it to temperatures above 485 degrees.

DISCLAIMER

The alignment of the logo and out edge may vary by +/- 2mm. Patches are at risk of irregularities due to the nature of the production.

Due to the natural behavior of the weaving process, background color variation may be visible when darker colors are used over light colors.



HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HOTRONIX® 360 IQ® HAT PRESS

Time: 15-20 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Cover Sheet: 1/8" Foam Pad

HEATED UPPER PLATEN

Time: 15-20 seconds

Temp: 360° F

Pressure: Medium-Firm

Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

- Pre-heat bottom platen for 60 seconds and fabric for 20 seconds.

HEATED UPPER & LOWER PLATEN

Time: 15-20 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium-Firm

Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

- For best results, STAHL'S® recommends applying with a heated lower platen.

CAP PRESS

Time: 15-20 seconds

Temp: 360°F

Pressure: Medium

Cover Sheet: FlexStyle® Silicone Pad or 1/8" Foam Pad

Instructions: Pre-heat the lower platen for 60 seconds. Load cap and pre-heat 20 seconds. Cover with Flex Pad and press.

FABRIC COMPATIBILITY

Heat Applied:

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

Pressure Sensitive:

- Smooth surfaces on hard goods

PRESSURE SENSITIVE APPLICATION

APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.
- For best results, please allow at least 24 hours cure time.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.